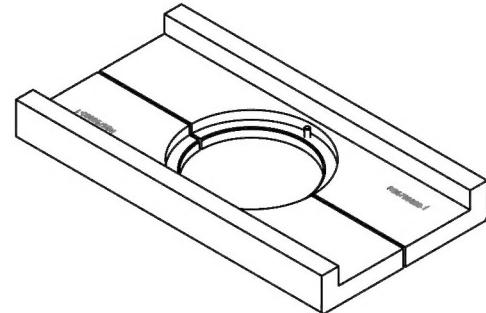
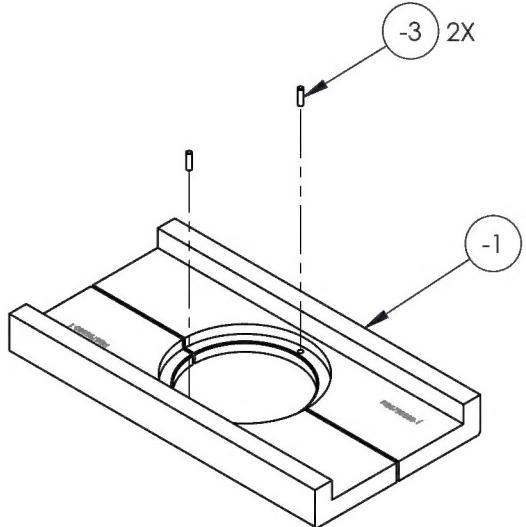


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REVISIONS								
REV	ECR	DESCRIPTION				DATE	INITIAL	APPROVED
2A		SEPARATED TOOLS TO INDIVIDUAL DWGS. PER R.W.				7/1/2011	RJC	RW
3	16-0235	UPDATED TO NEW STANDARD. -1 CH'D DIM WAS 2X Ø1/16 THRU L-1 Ø1/8 X 3/16 PF FOR -3 (Ø1/8 DOWEL PIN) IS 2X Ø.06 THRU ALL L-1 Ø.1244-.1249 T+.94 (P.F. -3). ADDED DIMS 3X 4.50, 2X .06 X 45° (.94). ADDED FINISH SPEC QMSI-6.2.2. B.O. REV D. REMOVED HEAT TREAT RC 42-46. -3 ADDED TO BOM QTY 2.				11/28/2016	DPD	SM



NOTE:  
PART OF KIT RB6796950.



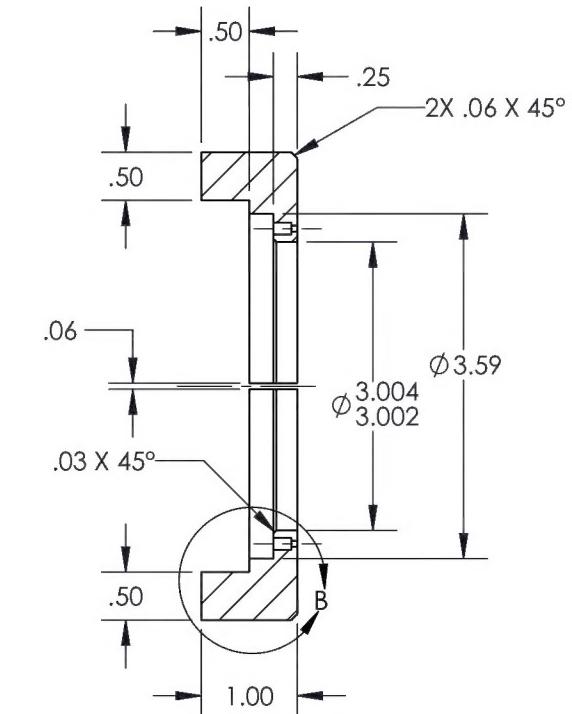
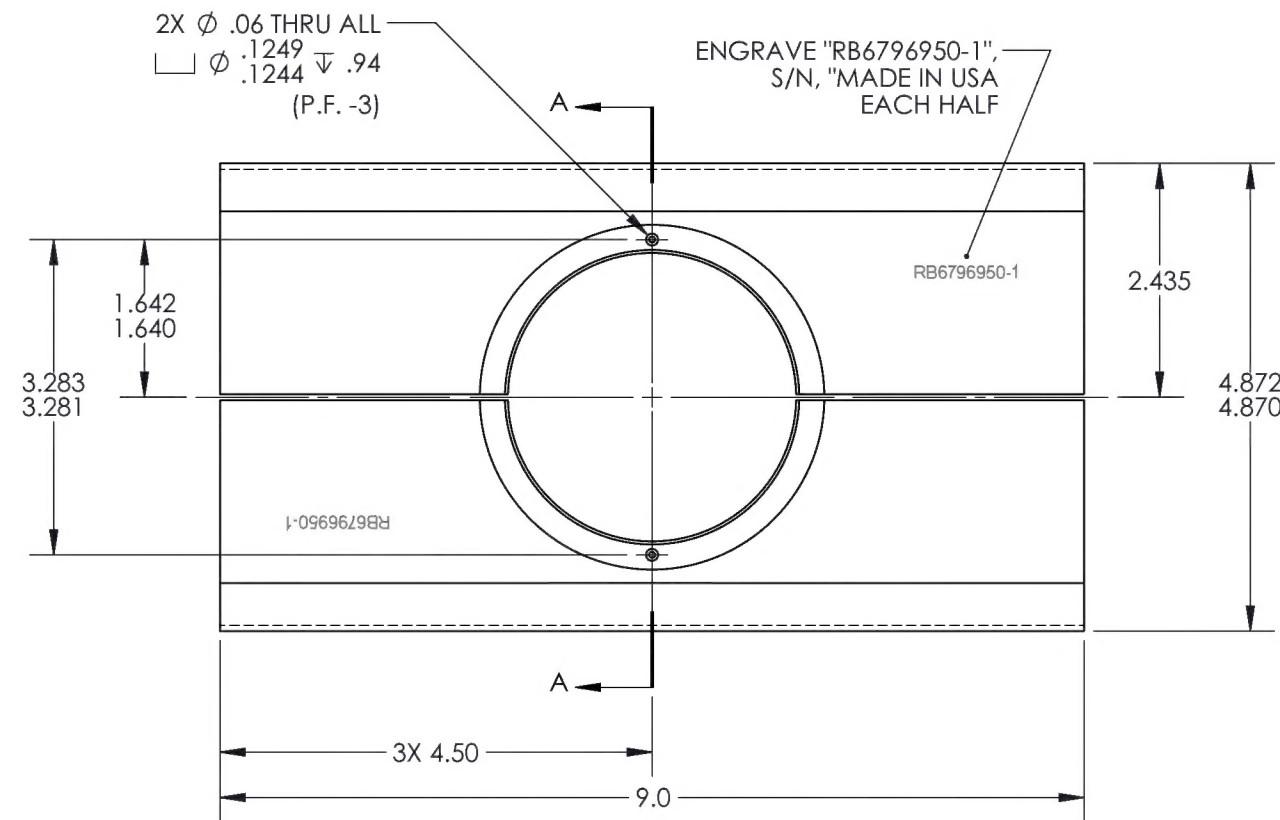
TITLE	
DWG NO. RB6796950-1	
REV 3	
MATERIAL	
HEAT TREAT	
FINISH	
SPEC	
DRAWN BY:	COLE
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK
SCALE	1:4
DATE	4/8/2003
USED ON MODEL	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .005 FRACTIONS ± 1/8  
.XX ± .01 ANGLES ± 5°  
X ± .1 SURFACES = 125 ✓  
1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R  
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING  
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

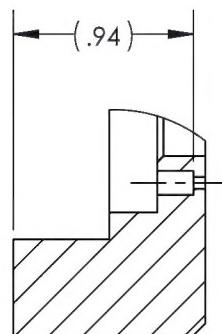
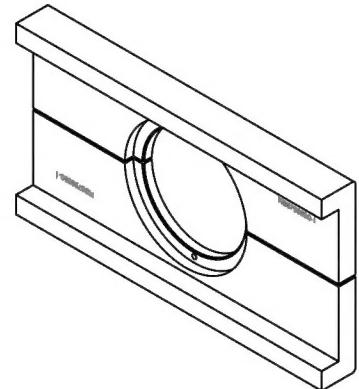
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	1018/1020 CR		2
		B/O	-3	2	DOWEL PIN	STEEL	Ø1/8 X 7/16 (MCMASTER-CARR #98381A218)	1

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REV		ECR	DESCRIPTION		DATE	INITIAL	APPROVED
3	16-0235		-1 CH'D DIM WAS 2X Ø1/16 THRU L J Ø1/8 X V3/16 PF FOR -3 (Ø1/8 DOWEL PIN) IS 2X Ø.06 THRU ALL L J Ø.1244-.1249 V .94 (P.F. -3). ADDED DIMS 3X 4.50, 2X .06 X 45°, (.94). ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. REMOVED HEAT TREAT RC 42-46.		11/28/2016	DPD	SM



SECTION A-A



DETAIL B  
SCALE 1 : 1

NOTE:  
CUT IN HALF AFTER MACHINING.

TITLE		REV
PLATE		3
DWG NO.		RB6796950-1-1
MATERIAL		1018/1020 CR
HEAT TREAT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .005 ± .005 FRACTIONS ± 1/8
FINISH		BLACK OXIDE
SPEC		QMSI-6.2.2, B.O. REV D
DRAWN BY:	COLE	X .01 SURFACES = 125
CHECKED:	CLOUGH	V 1. BREAK ALL SHARP EDGES .015 X 45° OR. 015R
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR:	LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED:	MACKOVJAK	USED ON MODEL
SCALE	1:2	ROLLS ROYCE 250 SERIES
DATE	4/8/2003	SHEET 2 OF 2

(-1)

PLATE